



HSS-R DIN 338 RN

STEEL DRILL BIT

Proven steel drill bit in Heller quality.



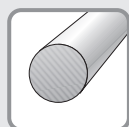
PRODUCT DESCRIPTION

- The classic drill bit – your daily solution for working in metal. Ideal in unalloyed steels
- Reliable, roll formed HSS drill bit with continuous helix hardness
- Chisel edge with a point angle of 118° for a long service life
- Precision tool according to DIN 338 RN



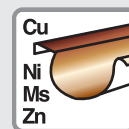
Website info

Product group
0901



CYL

Diameter
1–16 mm



CLASSIC



Rotary drilling





17790 0	1	-	12	34	3
17791 7	1.5	-	18	40	3
17792 4	2	-	24	49	3
17793 1	2.5	M3	30	57	2
17794 8	3	-	33	61	2
17795 5	3.2	-	36	65	2
17796 2	3.3	M4	36	65	2
17797 9	3.5	-	39	70	2
17798 6	4	-	43	75	2
17799 3	4.2	M5	43	75	2
17800 6	4.5	-	47	80	2
17801 3	4.8	-	52	86	2
17802 0	5	M6	52	86	2
17803 7	5.5	-	57	93	2
17804 4	6	M7	57	93	2
17805 1	6.5	-	63	101	1
17806 8	7	M8	69	109	1
17807 5	7.5	-	69	109	1
17808 2	8	-	75	117	1
17809 9	8.5	M10	75	117	1
17810 5	9	-	81	125	1
17811 2	9.5	M11	81	125	1
17812 9	10	-	87	133	1
17813 6	10.5	-	87	133	1
17814 3	11	-	94	142	1
17815 0	11.5	-	94	142	1
17816 7	12	M14	101	151	1
17817 4	12.5	-	101	151	1
17818 1	13	-	101	151	1



18458 8	1.8	-	22	46	10
18459 5	1.9	-	22	46	10
18460 1	2	-	24	49	10
18461 8	2.1	-	24	49	10
18462 5	2.2	-	27	53	10
18463 2	2.3	-	27	53	10
18464 9	2.4	-	30	57	10
18465 6	2.5	M3	30	57	10
18466 3	2.6	-	30	57	10
18467 0	2.7	-	33	61	10
18468 7	2.8	-	33	61	10
18469 4	2.9	-	33	61	10
18470 0	3	-	33	61	10
18471 7	3.1	-	36	65	10
18472 4	3.2	-	36	65	10
18473 1	3.3	M4	36	65	10
18474 8	3.4	-	39	70	10
18475 5	3.5	-	39	70	10
18476 2	3.6	-	39	70	10
18477 9	3.7	-	39	70	10
18478 6	3.8	-	43	75	10
18479 3	3.9	-	43	75	10
18480 9	4	-	43	75	10
18481 6	4.1	-	43	75	10
18482 3	4.2	M5	43	75	10
18483 0	4.3	-	47	80	10
18484 7	4.4	-	47	80	10
18485 4	4.5	-	47	80	10
18486 1	4.6	-	47	80	10
18487 8	4.7	-	47	80	10
18488 5	4.8	-	52	86	10
18489 2	4.9	-	52	86	10
18490 8	5	M6	52	86	10
18491 5	5.1	-	52	86	10
18492 2	5.2	-	52	86	10
18493 9	5.3	-	52	86	10
18494 6	5.4	-	57	93	10
18495 3	5.5	-	57	93	10
18496 0	5.6	-	57	93	10
18497 7	5.7	-	57	93	10
18498 4	5.8	-	57	93	10
18499 1	5.9	-	57	93	10
18500 4	6	M7	57	93	10
18501 1	6.1	-	63	101	10

MULTIPACK



18450 2	1	-	12	34	10
18451 9	1.1	-	14	36	10
18452 6	1.2	-	16	38	10
18453 3	1.3	-	16	38	10
18454 0	1.4	-	18	40	10
18455 7	1.5	-	18	40	10
18456 4	1.6	M2	20	43	10
18457 1	1.7	-	20	43	10

Art. 4010159-	mm		mm	mm	mm
18502 8	6.2	-	63	101	10
18503 5	6.3	-	63	101	10
18504 2	6.4	-	63	101	10
18505 9	6.5	-	63	101	10
18506 6	6.6	-	63	101	10
18507 3	6.7	-	63	101	10
18508 0	6.8	M8	69	109	10
18509 7	6.9	-	69	109	10
18510 3	7	-	69	101	10
18511 0	7.1	-	69	109	10
18512 7	7.2	-	69	109	10
18513 4	7.3	-	69	109	10
18514 1	7.4	-	69	109	10
18515 8	7.5	-	69	109	10
18516 5	7.6	-	75	117	10
18517 2	7.7	-	75	117	10
18518 9	7.8	M9	75	117	10
18519 6	7.9	-	75	117	10
18520 2	8	-	75	117	10
18521 9	8.1	-	75	117	10
18522 6	8.2	-	75	117	10
18523 3	8.3	-	75	117	10
18524 0	8.4	-	75	117	10
18525 7	8.5	M10	75	117	10
18526 4	8.6	-	81	125	10
18527 1	8.7	-	81	125	10
18528 8	8.8	-	81	125	10
18529 5	8.9	-	81	125	10
18530 1	9	-	81	125	10
18531 8	9.1	-	81	125	10
18532 5	9.2	-	81	125	10
18533 2	9.3	-	81	125	10
18534 9	9.4	-	81	125	10
18535 6	9.5	M11	81	125	10
18536 3	9.6	-	87	133	10
18537 0	9.7	-	87	133	10
18538 7	9.8	-	87	133	10
18539 4	9.9	-	87	133	10
18540 0	10	-	87	133	10
18541 7	10.2	M12	87	133	5
18542 4	10.5	-	87	133	5
18544 8	11	-	94	142	5
18546 2	11.5	-	94	142	5
18548 6	12	M14	101	151	5

Art. 4010159-	mm		mm	mm	mm
18550 9	12.5	-	101	151	5
18552 3	13	-	101	151	5
18554 7	13.5	-	108	160	5
18556 1	14	M16	108	160	5
18558 5	14.5	-	114	169	5
18560 8	15	-	114	169	5
18562 2	15.5	M18	120	178	5
18564 6	16	-	120	178	5

SETS

Art. 4010159-	mm	
*1 17732 0	Ø 2/3/4/5/6/8	6
*2 17734 4	Ø 2/2.5/3/3.5,,,7/7.5/8	13
*3 17737 5	Ø 1/1.5/2/2.5/3,,,9/9.5/10	19
*4 18371 0	Ø 1/1.5/2/2.5/3,,,12/12.5/13	25



901/44 MULTIPACK STEEL DRILL BITS, IMPE- RIAL DIMENSIONS



23255 5	1/16"	-	20	43	10
23256 2	5/64"	-	24	49	10
23257 9	3/32"	-	30	57	10
23258 6	7/64"	-	33	61	10
23260 9	9/64"	-	36	70	10
23259 3	1/8"	-	36	65	10
23261 6	5/32"	-	43	75	10
23262 3	11/64"	-	47	80	10
23263 0	3/16"	-	52	86	10
23264 7	13/64"	-	52	86	10
23266 1	15/64"	-	57	93	10
23265 2	7/32"	-	57	93	10
23267 8	1/4"	-	63	101	10
23270 8	19/64"	-	69	109	10
23268 5	17/64"	-	69	109	10
23269 2	9/32"	-	69	109	10
23272 2	21/64"	-	75	117	10
23271 5	5/16"	-	75	117	10
50130 9	23/64"	-	81	125	10
23273 9	11/32"	-	81	125	10
23275 3	3/8"	-	87	133	10
18044 3	13/32"	-	87	133	10
23279 1	7/16"	-	94	142	5
50132 3	27/64"	-	94	142	5
50133 0	29/64"	-	94	142	5
50134 7	31/64"	-	101	151	5
23281 4	15/32"	-	101	151	5
18045 0	1/2"	-	101	151	5