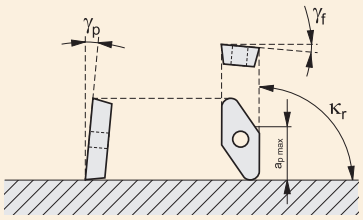
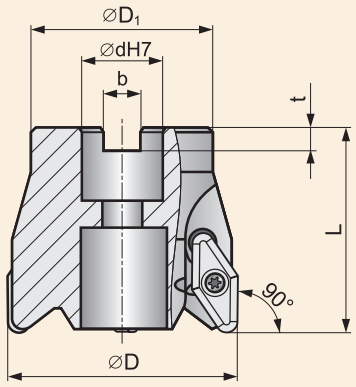
S90VC22C

FRÄSER ZUR ALUMINIUMBEARBEITUNG
CUTTERS FOR MACHINING ALUMINIUM

γ_p	+3°	κ_r	90°
γ_f	+4° – +8°	$a_{p\,max}$	16 mm





Z* – Anzahl Zähne / Number of teeth

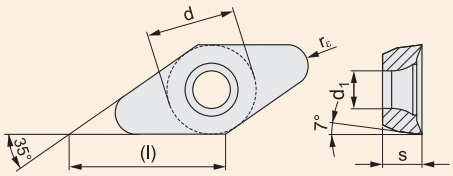
Abmessungen [mm]. / Dimensions [mm].

ISO	Sortiment / Assortment	Abmessungen / Dimensions D	d	D_1	L	b	t	Z*				Kühlung Cooling	[kg]
50A03R-S90VC22C	●	50	22	40	56	10	6,3	3				+	0,37
63A04R-S90VC22C	●	63	22	50	56	10	6,3	4				+	0,65
80A05R-S90VC22C	○	80	27	63	56	12	7,0	5				+	1,10

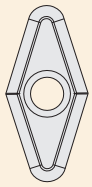
● Lagersortiment / ○ Kein Lagersortiment
● Stocked as standard / ○ Not stocked as standard
Derzeitiges Lagerbestandssortiment ist abhängig von der gültigen Preisliste. / See price list for current availability.

S90VC22C

FRÄSER ZUR ALUMINIUMBEARBEITUNG
INSERTS FOR MACHINING ALUMINIUM



VCGT



VCGT-FA

WENDESCHNEIDPLATTEN (WSP) / INDEXABLE CUTTING INSERTS

ISO	Materialien / Grades																	Abmessungen / Dimensions				
	HF7																	(l)	d	s	d_1	r_ε
VCGT 220530F-FA	●																	22,000	12,700	5,50	5,20	3,0

ERSATZTEILE / SPARE PARTS

*) Empfohlene Torxschraube – siehe Seite / For screw torques see pages: 394 – 397.

Ø Fräser Ø Cutter	Spannschraube* Clamping screw*	Schaft Shank	Drehmomentgriff Torque handle	Schraube für Messerkopf Screw for taper clamping
50 – 63	US 4511-T20	D-T20	MR-5,0	HS 1030
80	US 4511-T20	D-T20	MR-5,0	–

● Lagersortiment / ○ Kein Lagersortiment
● Stocked as standard / ○ Not stocked as standard
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