

Technical Specifications Ferney Group BV

Ferney Group BV
Ampèrestraat 15
1704 SM Heerhugowaard
Nederland

Date: 08-07-2025
TSFK : 25 / 1516922
Rev : A
Blad : 1/3



Product name: Kelfort® Primer water based for EPDM 1 ltr

Issued by: S.K.	Confirmed by: J.S.
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The product: The Kelfort® Primer for EPDM, water-based, is a specially formulated solvent-based primer, designed for one-step application to clean and prime EPDM roofing materials prior to the application of special bonding adhesives.

The application: Designed for one-step application: cleaning and priming EPDM roof materials prior to the application of specialized bonding adhesives.

Delivery form:

Color: Transparent

Pack quantity: 1000 ml

Information on label: The Kelfort logo, article number, EAN-code, description and type

Article	Description	Quantity	EAN-code
1516922	Kelfort® Primer water based for EPDM 1 ltr	1 pcs	8714678242212
1516922	Kelfort® Primer water based for EPDM 1 ltr	10 pcs (box)	8714678242267
1516922	Kelfort® Primer water based for EPDM 1 ltr	500 pcs (pallet)	8714678242304

Instructions for use:

Read and follow the instructions on the packaging carefully before use.

Stir the EPDM Primer thoroughly before use. Do not dilute the EPDM Primer with any other liquid. The surface must be clean and dry. Once the surfaces are dry, Kelfort® Primer can be applied using a brush or roller. Saturate the brush or roller completely with the primer. Overlap the two EPDM sections by 100 mm (4"). Apply the Kelfort® Primer simultaneously to both EPDM surfaces using a solvent-resistant brush or roller.

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The surface will appear wet during application. Avoid puddling or excessive buildup. Always apply the EPDM Primer beyond the area to be bonded to ensure that adhesive is not applied to an untreated surface. Allow the treated surface to dry completely (typically less than 10 minutes) before applying the bonding adhesive. The Kelfort® Primer should feel dry to the touch. Drying time may vary depending on ambient conditions. Keep the container tightly closed when not in use and protect from moisture.

Precautions:

- Protect from direct sunlight.
- For professional use only.
- Refer to the safety data sheet (SDS).

Technical information	1516922
Chemical base	Mixture of polymer
Solvent	Mixture of aliphatic and aromatic hydrocarbons and ketones
Colour	Transparent
Density	Approx. 0,85 by 20°C
Viscosity	<100 cps. (Brookfield RVT sp.nr.4 by 25°C
Application	Roller or brush
Coverage	One 1-liter container of primer is sufficient for an area of approximately 10–15 m ² of EPDM roofing materials.
Storage	Store in original unopened containers at a temperature between 15°C and 25°C.
Shelf life (closed packaging)	24 months when stored correctly, as mentioned above
Shelf life date	The best-before date is shown on a separate sticker on the top of the packaging in the format MM/YY. For example: 12/27 means that the primer is usable until December 2027.

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Shelf life (open packaging)	Limited and highly dependent on temperature, storage location, and exposure to air/moisture/light. Store primer tightly sealed in a cool, dry place.
Packaging	1000 ml
Maximum temperature	60 °C
Minimum temperature	5 °C
Cured/ready for overcoating	30 minutes
Content of the box	10 pieces
Tack-free after	30 minutes
Repaintable after	30 minutes
Dust dry after	30 minutes
Weight	1,2 kg